



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2278

Job Sheet 171395



Part No: D2278

Job Qty: 20 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now 6061-T6 06-06-23 JLM IPP Rev C New flat pattern 08.01.11 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		SC 18/05/08
100	Waterjet	20 pcs	2/10/18	2/10/18	0.01	2.24	Waterjet1		SC 18/05/08
110	QC	20 pcs	2/10/18	2/10/18	0.00	0.00	QC2		SC 18/05/08
120	QC	20 pcs	2/10/18	2/10/18	0.00	0.00	QC8		SC 18/05/08
130	HandFinish	20 pcs	2/12/18	2/12/18	0.00	0.53	HandFinish1		SK 18-05-15
140	QC	20 pcs	2/12/18	2/12/18	0.00	0.00	QC7		1 MAY 1 8 2018
150	Packaging	20 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	20 Ea	2/12/18	2/12/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D2278
Descriptions: 150 - LOCATION : GA

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	19.6300 sf (.9815 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	20	71	0



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Container No: S069621



Part: D2278

Job No: 171395

Serial No/Batch: S069621

Revision:

Inspector:

Date: 05/09/18

0-8e
1/1
002

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0,355	
2	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0,356	
3	Leg	16.460Inches $\pm$ 0.030	16.490 16.430	16,462	
4	Leg	0.128Inches + 0.005 - 0.000	0.133 0.128	0,130	
5	Leg	0.354Inches $\pm$ 0.030	0.384 0.324	0,354	Radius
6	Leg	2.000Inches $\pm$ 0.030	2.030 1.970	2,002	
7	Leg	4.740Inches $\pm$ 0.030	4.770 4.710	4,744	
8	Leg	8.460Inches $\pm$ 0.030	8.490 8.430	8,466	
9	Leg	0.213Inches $\pm$ 0.010	0.223 0.203	0,216	
10	Leg	0.750Inches $\pm$ 0.010	0.760 0.740	0,754	
11	Leg	0.080Inches $\pm$ 0.010	0.090 0.070	0,080	thick

Plex 5/8/18 1:46 PM dart.leroux.jason